

LOW FREQUENCY GUIDED PLATE WAVES PROPAGATION IN FIBER REINFORCED COMPOSITES

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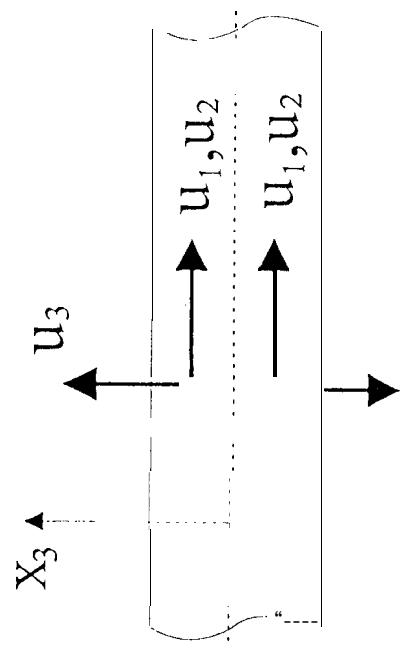
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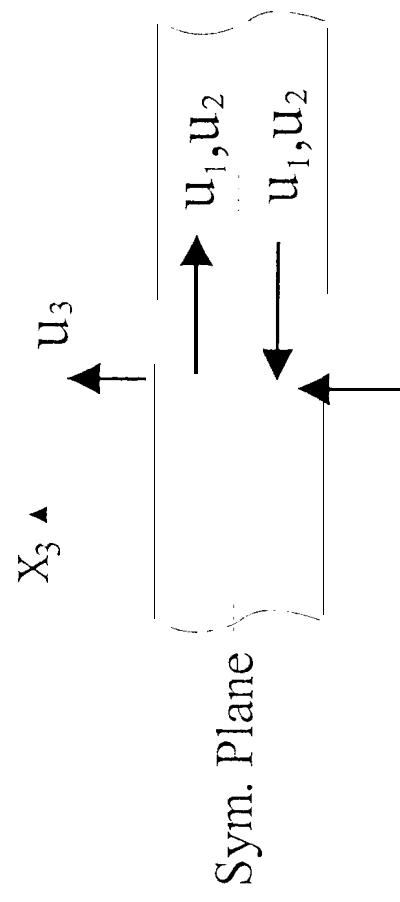
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INTRODUCTION

- Application of conventional destructive techniques for the determination of the elastic stiffness constants of composite materials can be costly and often inaccurate.
- Reliable nondestructive evaluation (NDE) methods for the determination of the integrity of composite materials and structures are needed.
- Guided. *wave* propagation in isotropic plate have been studied theoretically and experimentally by many authors (e.g. Medick, German).
- In contact coupling ultrasonic experiments, the lowest symmetric (extensional) and antisymmetric (flexural) modes are easy to measure.



(a) Symmetric Mode



(b) Antisymmetric Mode

Symmetric and Antisymmetric Mode of Guided Waves

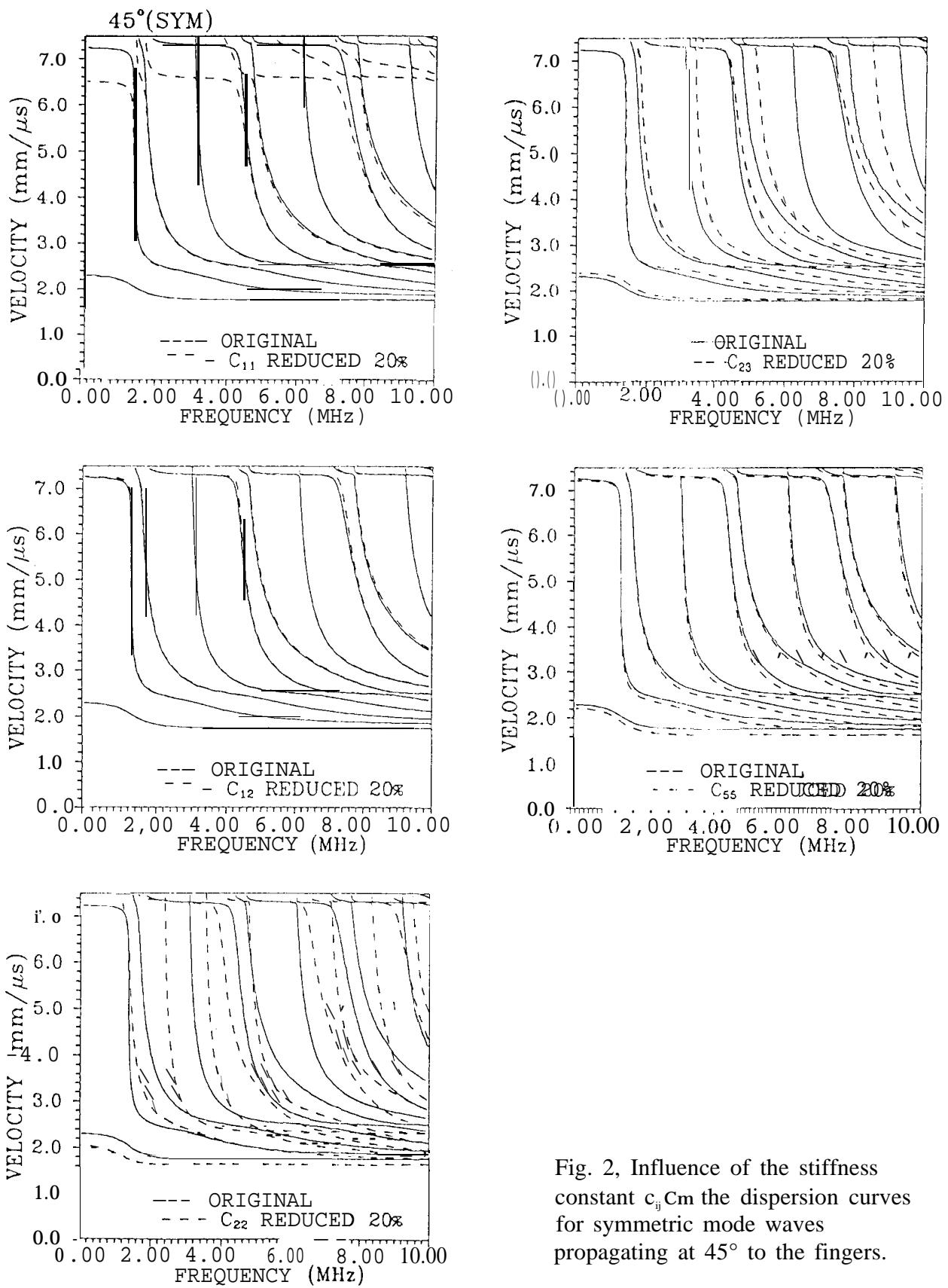
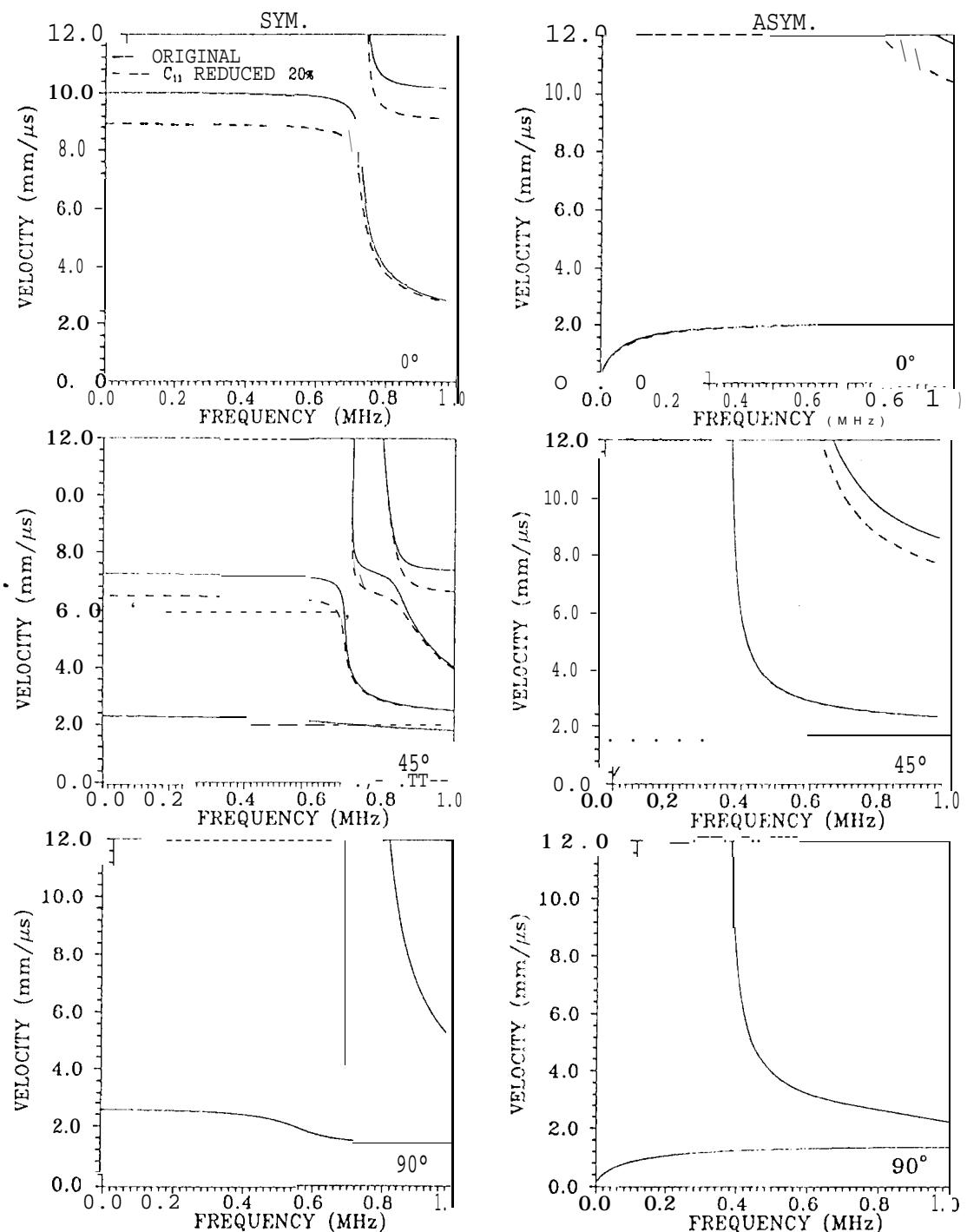


Fig. 2, Influence of the stiffness constant $C_{ij}C_m$ the dispersion curves for symmetric mode waves propagating at 45° to the fingers.



SYMMETRIC PLATE WAVE IN A FIBER-REINFORCED COMPOSITE LAMINATE

a) Exact Linear Elastic Solution

$$\Delta_1 \cot(\zeta_1 \omega h) + \Delta_2 \cot(\zeta_2 \omega h) + \Delta_3 \cot(\zeta_3 \omega h) = 0$$

$$\Delta_1 = \zeta_2[(\xi_2^2 + \zeta_3^2)q_{22} - (\xi_2^2 - \zeta_3^2)q_{12}] [(a_5 - a_3)\xi_1^2 q_{11} - (a_1 - 2a_4)\xi_2^2 q_{21} - a_1 \zeta_1^2 q_{21}]$$

$$\Delta_2 = -\zeta_1[(\xi_2^2 + \zeta_3^2)q_{21} - (\xi_2^2 - \zeta_3^2)q_{11}] [(a_5 - a_3)\xi_1^2 q_{12} - (a_1 - 2a_4)\xi_2^2 q_{22} - a_1 \zeta_1^2 q_{22}]$$

$$\Delta_3 = 4a_4 \xi_2 \zeta_1 \zeta_2 \zeta_3 (q_{11} q_{22} - q_{12} q_{21})$$

when frequency times thickness tends to zero, i.e $\omega H \rightarrow 0$

$$\frac{\Delta_1}{\zeta_1} + \frac{\Delta_2}{\zeta_2} + \frac{\Delta_3}{\zeta_3} = 0$$

or

$$\begin{aligned}
 & a_1^2 a_3 b_3 n_1^4 n_2^2 & a_2 a_3^2 b_3 n_1^4 n_2^2 & 2 a_2^2 a_4 b_3 n_1^4 n_2^2 + a_2 a_3 a_5 b_3 n_1^4 n_2^2 - 2 a_2 a_3 a_4 b_3 n_1^2 n_2^4 \\
 & + 2 a_2 a_3 b_1 b_2 & 2 a_3^3 b_1 b_2 & b_2 + 2 a_3^2 a_5 b_1 b_2 & 2 a_1 a_2 b_3 \\
 & + a_3^2 b_3 + 4 a_2 a_4 b_3 - a_3 a_5 b_3 + 2 a_2 a_3 a_4 b_1 b_3 + a_1 a_2 a_5 b_1 b_3 & 2 a_2 a_4 a_5 b_1 b_3 \\
 & + 2 a_2 a_3 a_4 b_2 b_3 + a_1 a_2 a_5 b_2 b_3 - 2 a_2 a_4 a_5 b_2 b_3) n_1^2 n_2^2 \\
 & - (2 a_1 a_3 a_5 b_1 b_2 & 4 a_3 a_4 a_5 b_1 b_2 & 2 a_3 a_4 b_3) i_{2,j}^{4,7} \rho V^2 \\
 & + a_3^3 b_1 b_2 b_3 & 2 a_3^2 a_5 b_1 b_2 b_3 + a_3 a_5^2 b_1 b_2 b_3) n_1^2 \\
 & + (-2 a_1 a_3 b_1 b_2 + 4 a_3 a_4 b_1 b_2 & a_1 b_3 & 2 a_4 b_3 \\
 & - 2 a_3 a_4 b_1 b_3 - a_1 a_5 b_1 b_3 + 2 a_4 a_5 b_1 b_3 - 2 a_3 a_4 b_2 b_3 - \\
 & + 2 a_4 a_5 b_2 b_3 - a_1 a_3 a_5 b_1 b_2 b_3 & 2 a_3 a_4 b_1 b_2 b_3 & 2 a_4 a_5^2 b_1 b_2 b_3) n_2^2 [(\rho V^2)^2 \\
 & + a_1 a_3 b_1 b_2 b_3 \rho V^2] &
 \end{aligned}$$

$$\begin{aligned}
& (b_1 \cdot b_2)(\rho V^2 - c_{55} n_1^2)(\rho V^2 - c_{11} n_1^2) \Omega(c) ij, n_1, n_2) = 0 \\
& \Omega(c_{ij}, n_1, n_2) = (-c_{12}^2 c_{55} + c_{11} c_{22} c_{55}) n_1^4 \\
& (-2 c_{12}^2 c_{22} + c_{11} c_{22}^2 + 2 c_{12}^2 c_{23} - c_{11} c_{23}^2 - 2 c_{12} c_{22} c_{55} + 2 c_{12} c_{23} c_{55}) n_1^2 n_2^2 \\
& + (c_{22}^2 c_{55} - c_{23}^2 c_{55}) n_2^4 \\
& + [(c_{12}^2 - c_{11} c_{22} - c_{22} c_{55}) n_1^2 + (-c_{22}^2 + c_{23}^2 - c_{22} c_{55}) n_2^2] \rho V^2 + c_{22} \rho V^4
\end{aligned}$$

$\Omega(c_{ij}, n_1, n_2) = 0$ represents the dispersion equation of the limit of the lowest symmetric mode.

Group velocity V_e

$$V_e = -\frac{\partial \Omega / \partial n}{\partial \Omega / \partial V}$$

Wave propagates along 0°

$$(\rho V^2 - c_{55})(c_{22}\rho V^2 + c_{12}^2 - c_{11}c_{22}) = 0$$

$$V_{1,2} = \sqrt{\frac{c_{55}}{\rho}}, \quad \sqrt{\frac{c_{11} - c_{12}^2/c_{22}}{\rho}}$$

Wave propagates along 0°

$$(pv' - c_{55})(c_{22}\rho V^2 - c_{22}^2 + c_{23}^2) = 0$$

$$V_{1,2} = \sqrt{\frac{c_{55}}{\rho}}, \quad \sqrt{\frac{c_{22} - c_{23}^2/c_{22}}{\rho}}$$

For isotropic material

$$(\rho V^2 - c_{55})(c_{11}\rho V^2 + 4c_{11}c_{55} + 4c_{55}^2) = 0$$

$$V_{1,2} = \sqrt{\frac{c_{55}}{\rho}}, \quad 2\sqrt{\frac{c_{55}}{\rho}} \sqrt{1 - \frac{c_{55}}{c_{11}}}$$

APPROXIMATE PLATE THEORIES

Classical plate theory

$$\begin{vmatrix} \hat{c}_{11}n_1^2 + \hat{c}_{55}n_2^2 - \rho v^2 & (\hat{c}_{12} + \hat{c}_{55})n_1n_2 \\ (\hat{c}_{12} + \hat{c}_{55})n_1n_2 & (\hat{c}_{55}n_1^2 + \hat{c}_{22}n_2^2) - \rho v^2 \end{vmatrix} = 0$$

where

$$\hat{c}_{11} = c_{11} - c_{12}^2/c_{22}$$

$$\hat{c}_{22} = c_{22} - c_{23}^2/c_{22}$$

$$\hat{c}_{12} = c_{12} - c_{12}c_{23}/c_{22}$$

$$\hat{c}_{55} = c_{55}$$

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Shear Deformation Plate Theory

$$u_1 = u_1^0(x_1, x_2, t)$$

$$u_2 = u_2^0(x_1, x_2, t)$$

$$u_3 = x_3 \psi_3(x_1, x_2, t)$$

Assume plane wave solutions of (21) in the form

$$u_1^0 = U_1^0 e^{i(k_1 x_1 + k_2 x_2 - \omega t)}$$

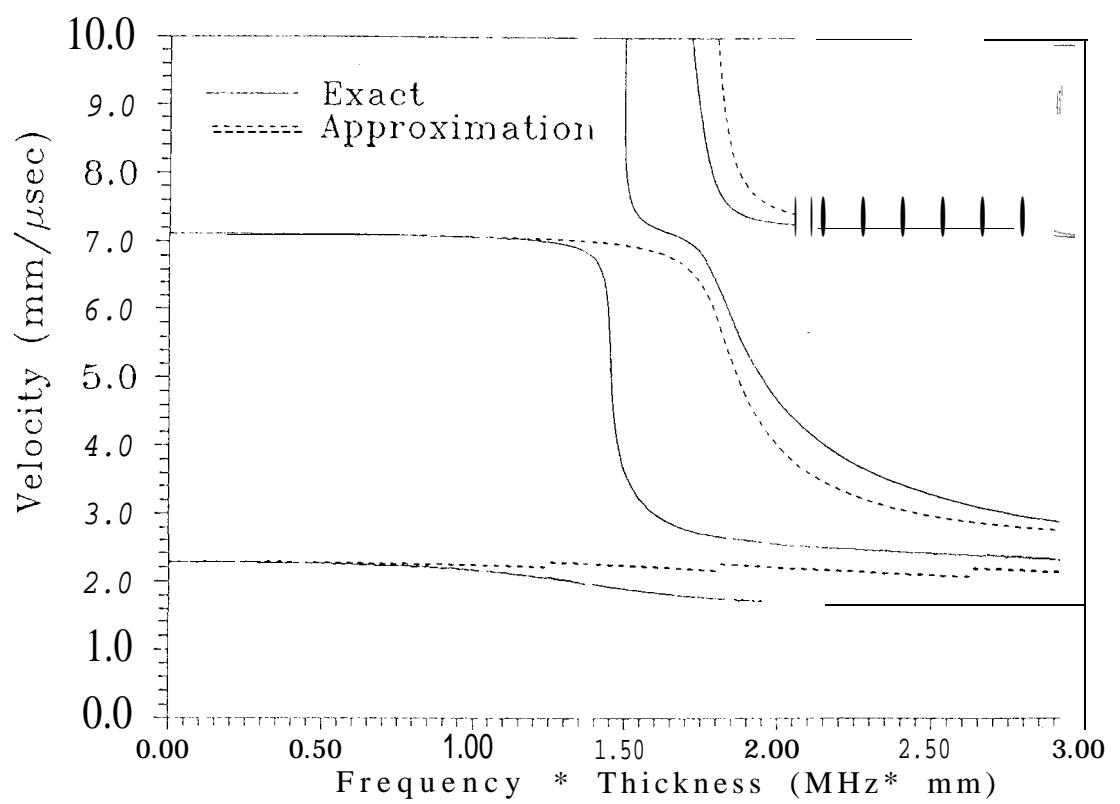
$$u_2^0 = U_2^0 e^{i(k_1 x_1 + k_2 x_2 - \omega t)}$$

$$\psi_3 = \Psi_3^0 e^{i(k_1 x_1 + k_2 x_2 - \omega t)}$$

where k_1, k_2 and k_3 represent the wavenumbers along the x_1, x_2 and x_3 directions, respectively, and ω is the circular frequency.

$$\begin{bmatrix} -(A_{11}k_1^2 + A_{55}k_2^2) + I_1\omega^2 & -(A_{12} + A_{55})k_1k_2 & iA_{12}k_1 \\ -(A_{12} + A_{55})k_1k_2 & -(A_{55}k_1^2 + A_{22}k_2^2) + I_1\omega^2 & iA_{23}k_2 \\ iA_{12}k_1 & iA_{23}k_2 & D_{55}k_1^2 + D_{44}k_2^2 + A_{22} + I_3\omega^2 \end{bmatrix} \begin{Bmatrix} 0 \\ 0 \\ 0 \end{Bmatrix} = \begin{Bmatrix} 0 \\ 0 \\ 0 \end{Bmatrix}$$

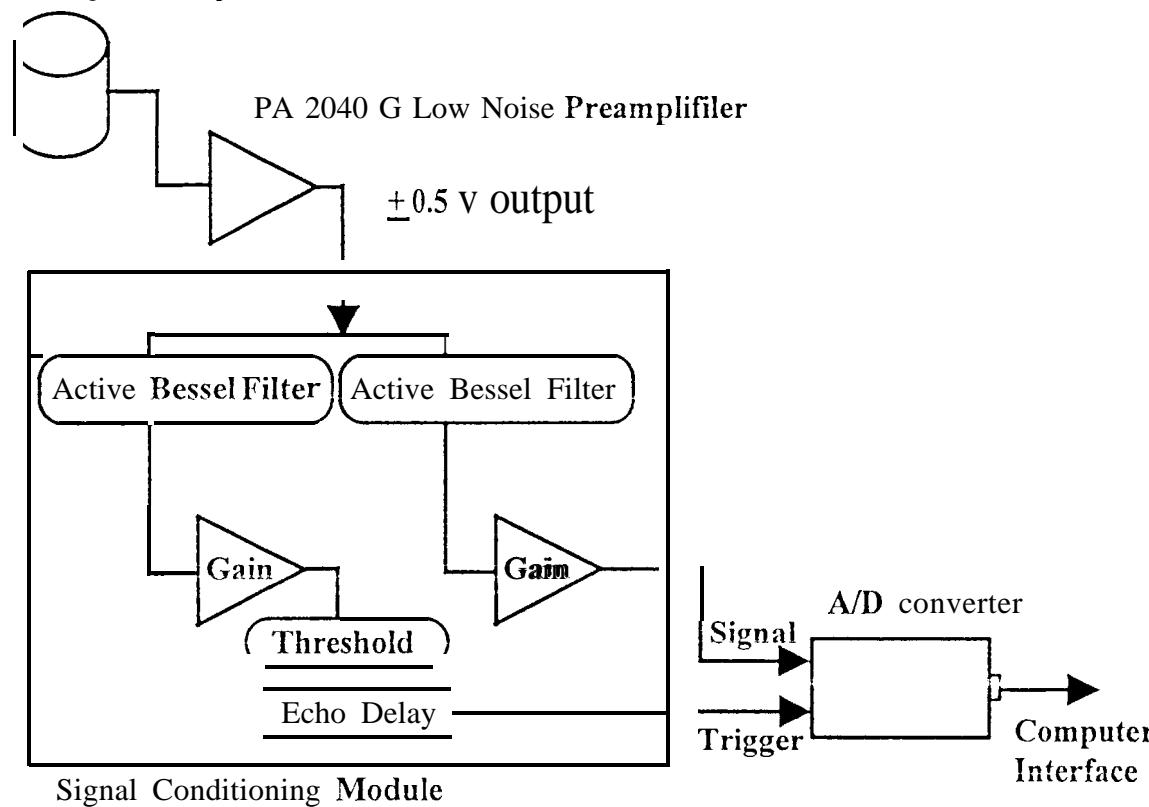
where $n_1 = \cos \phi$ and $n_2 = \sin \phi$; ϕ is the wave propagating angle, and $k_1 = \omega/V n_1, k_2 = \omega/V n_2, V$ is the phase velocity.



EXPERIMENT

A [0]₁₆ 12 x 12 cm² unidirectional graphite/epoxy plate was used.

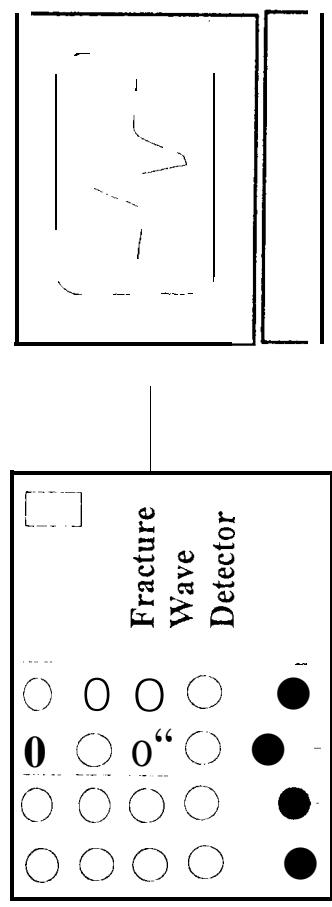
B1000, High Fidelity Transducer



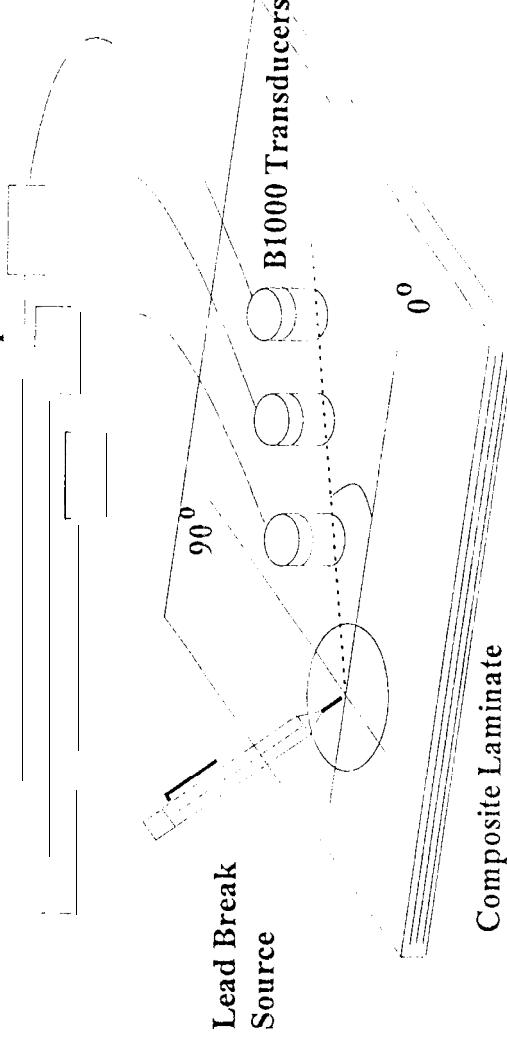
F4000 Fracture Wave Detector Block Diagram

**Signal Conditioning
Modules**

486 PC



Preamps

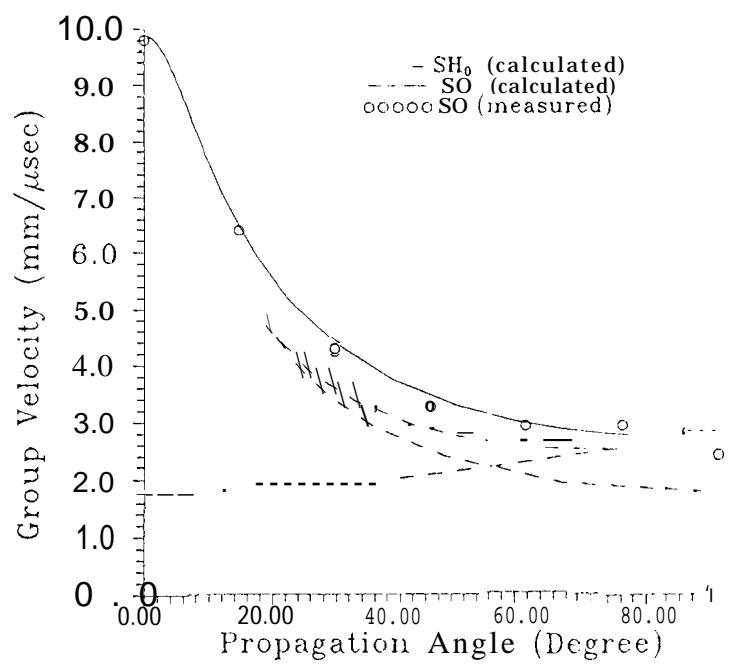


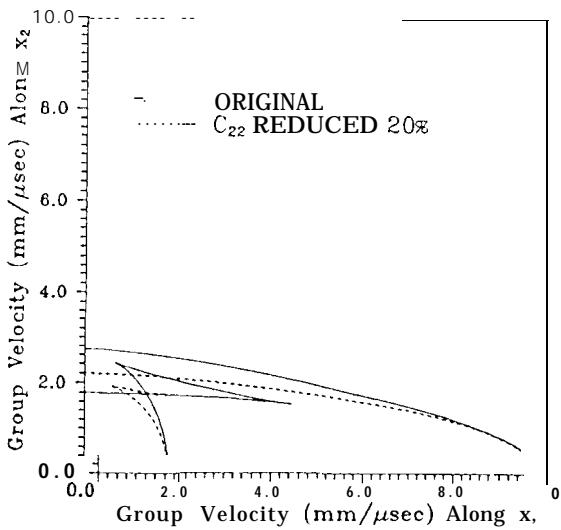
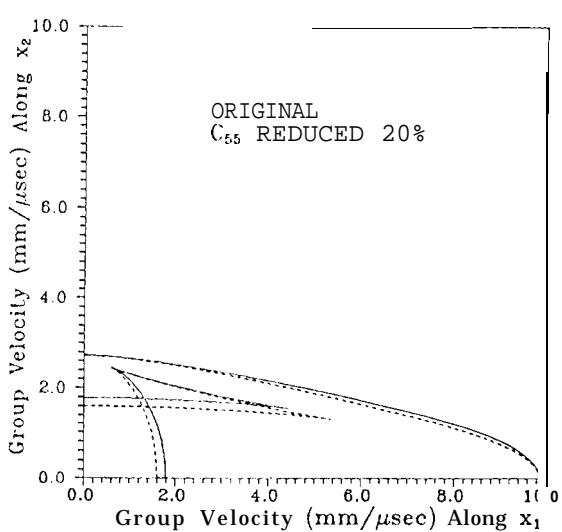
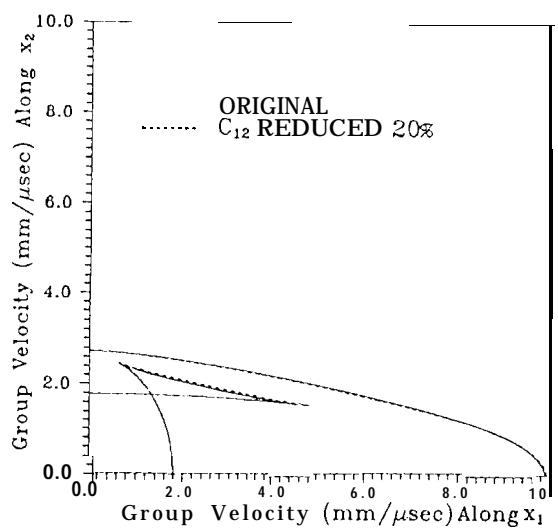
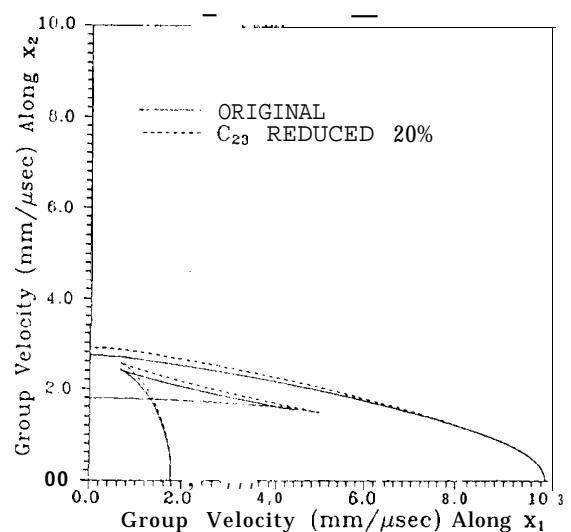
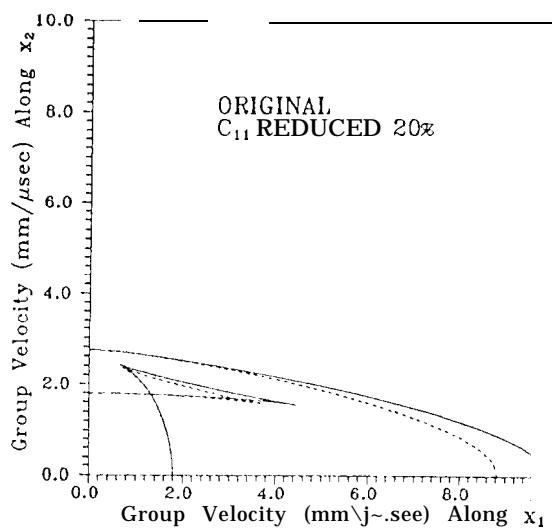
The Experimental Setup.

RESULT

The elastic properties of the test Graphite/Epoxy laminate were extract from the measured group velocity as follows:

$$c_{11} = 155.01, \quad c_{12} = 6.44, \quad c_{22} = 15.6, \quad c_{23} = 7.89, \quad c_{55} = 5.00 \text{ (Gpa).}$$





CONCLUDING REMARKS

- The phase and group velocities of symmetric plate waves were studied.
- A comparison between measured and calculated group velocity for a unidirectional graphite epoxy was presented.
- The agreement of the results indicates the viability of the proposed technique using the lowest extensional mode to determine the elastic constants.
- A parametric study was conducted to determine the influence of the stiffness constants on the dispersion curve of the symmetric plate waves. AH but c_{12} were found to have an influence on the dispersion curves at the low frequency range.